

# Technical Bulletin



Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To
Phaeton	2004 - 2006	6.0L (BAP, BAN)	All	All	All
Touareg	2004 - 2006	3.2L (BAA, BMX)	All	All	All

## Condition

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Catalytic Converter Studs, Broken

## Technical Background

N/A.

## Production Solution

No production change required.

## Service



### Note:

DO NOT replace catalyst(s) for this condition. Catalyst(s) replaced for this condition may be debited.

- Drill out the broken studs to a 9mm diameter and install bolts and nuts through the hole in place of studs.
- Tighten new fasteners to 25 Nm (19 ft. lbs.).

## Warranty

Information only.

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## Required Parts and Tools

Phaeton W12

Part Description	Part No:	Quantity
Bolt M8 x 55	N 040 237 8	As required
Nut	N 022 146 16	As required

Touareg VR6

Part Description	Part No:	Quantity
Bolt M8 x 30	N 101 281 10	As required
Nut	N 911 308 01	As required

## Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.